



Reduction of Total Coliform, Ammonia (NH₃-N), and COD Levels in Liquid Waste from the IPLT Keputih Using a Combination of H₂O₂-UVC

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ARTICLE INFO

Article History:

Received: 30 January 2026

Final Revision: 07 February 2026

Accepted: 09 February 2026

Online Publication: 16 February 2026

KEYWORDS

Advanced oxidation, H₂O₂-UV, IPLT, Total Coliform, Ammonia, COD, hydroxyl radicals

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A B S T R A C T

Population growth in Indonesia poses sanitation challenges, where Sewage Sludge Treatment Plants (IPLT) provide a solution for sewage waste treatment. However, IPLTs themselves still face obstacles in optimally removing contaminants such as ammonia, Total coliform bacteria, and COD. This study evaluates the effectiveness of advanced oxidation processes (AOPs) combining hydrogen peroxide and ultraviolet light (H₂O₂-UV) in degrading these three pollutants. The wastewater used in this study came from the outlet of the Final Clarifier unit. The experiments were conducted in a continuous reactor with varying concentrations of H₂O₂ (0.1%-0.7%) and UV light contact time (15-45 minutes). The results showed that the highest degradation efficiency was achieved at a H₂O₂ concentration of 0.7% for 45 minutes, with a removal percentage of 99.24% for Total Coliform bacteria and 88.32% for Ammonia. However, for COD, the highest degradation efficiency was achieved at a concentration of 0.5% for 45 minutes with a removal percentage of 79.55%. These results prove that the H₂O₂-UV process is effective in degrading IPLT wastewater pollutant mixtures through the production of non-selective hydroxyl radicals (•OH).

Contribution to Sustainable Development Goals (SDGs):

SDG 6: Clean Water and Sanitation

SDG 3: Good Health and Well Being

SDG 11: Sustainable Cities and Communities

SDG 14: Live Below Water

1. INTRODUCTION

1.1. Research Background

Domestic wastewater originates from residential activities, commercial institutions, and public facilities. This waste must be managed through appropriate channels, treated, reused, or disposed of in the environment in a safe manner. One commonly used treatment system is the Sewage Sludge Treatment Plant (IPLT) [1] [2]. Sewage sludge has a high organic content and has the potential to cause serious environmental pollution if not managed properly [3]. In addition, domestic wastewater often contains high concentrations of bacteria, viruses, and parasites, which have the potential to spread disease [4] [5]. Therefore,

effective and sustainable management strategies are needed to minimize risks to the environment and public health.

The IPLT Keputih in Surabaya City was established in 1991 with a design capacity of 400 m³/day [6][7]. One of the treatment units at the IPLT Keputih is the Final Clarifier, which functions to settle activated sludge containing microorganisms from Mixed Liquor Suspended Solids (MLSS) [8]. In this study, samples were taken from the outlet of the Final Clarifier unit to analyze their initial quality. The analysis results showed a Total Coliform parameter value of 5750 MPN/100 mL, ammonia (NH₃-N) of 12.4 mg/L, and Chemical Oxygen Demand (COD) of 5040 mg/L. When compared to wastewater quality standards based on Minister of Environment and Forestry Regulation No. 68 of 2016, the quality of the effluent still exceeds the permissible threshold, making it unfit for discharge into receiving water bodies.



Compliance with quality standards is necessary so that waste disposal does not cause health, technical, or aesthetic impacts.

One potential technology to address this problem is Advanced Oxidation Processes (AOPs). AOPs are a treatment method that utilizes hydroxyl radicals ($\bullet\text{OH}$) as a strong oxidant capable of rapidly and non-selectively degrading organic compounds [9]. Based on this background, this study aims to evaluate the effectiveness of the $\text{H}_2\text{O}_2/\text{UV}$ -based AOPs process in degrading pollutant parameters (Total Coliform, Ammonia, and COD) in wastewater from the Final Clarifier outlet at the IPLT Keputih.

1.2. Literature Review

1.2.1. Advanced Oxidation Processes (AOPs)

Advanced Oxidation Processes (AOPs) are used to oxidize complex organic constituents found in wastewater that are difficult to degrade biologically into simpler end products (Metcalf & Eddy, 2003). Advanced oxidation processes (AOPs) are environmentally friendly and innovative technologies for treating wastewater and adding variety to anti-pollutant technology methods [10]. Advanced oxidation methods consist of $\text{UV}/\text{H}_2\text{O}_2$, UV/O_3 , $\text{UV}/\text{H}_2\text{O}_2/\text{O}_3$, UV/TiO_2 , and $\text{UV}/\text{Fe}^{2+}/\text{H}_2\text{O}_2$. This method is highly effective in treating wastewater because it produces hydroxyl radicals, which are strong nonspecific oxidants [11]. Common oxidizing agents other than hydroxyl radicals are listed in Table 1.

Table 1 Potential Value of Each Oxidation Agent

Oxidative Agent	Potential (V)
Fluorine	3.0 ⁽¹⁾
Radikal sulfat	2.5-3.1 ⁽¹⁾
Radikal hidroksil	2.80 ⁽¹⁾⁽²⁾
Oksigen (atomik)	2.42 ⁽²⁾
Persulfat	2.1 ⁽¹⁾
Ozon	2.1 ⁽¹⁾
Hidrogen peroksida	1.8 ⁽¹⁾
Peroksimonosulfat	1.8 ⁽¹⁾
Permanganat	1.7 ⁽¹⁾
Klorin Dioksida	1.5 ⁽¹⁾
Hipoklorit	1.49 ⁽²⁾
Klorin	1.4 ⁽¹⁾
Oksigen (molekular)	1.23 ⁽²⁾

Source : (1) [12] (2) [13]

1.2.2. Mechanism of AOPs

In this AOP method, hydroxyl radicals are produced through a three-stage process [14], which are:

- Initiation Stage:** Initiation is the initial stage in radical formation. This stage usually involves homolytic cleavage, which is difficult to achieve due to energy barriers. Factors such as high temperatures or catalysts play a role in triggering this stage.
- Propagation Stage:** This is the stage in which a chain reaction of free radical formation occurs. The reactive free radicals formed will react with stable molecules and produce new free radicals. This stage often involves hydrogen abstraction or the addition of radicals to double bonds.

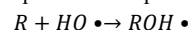
c. **Termination Stage:** This is the final stage in radical reactions.

In this stage, the radical reaction stops when two radicals react with each other and produce non-radical molecules.

Hydroxyl radicals are strong oxidants capable of breaking down compounds that cannot be oxidized using ordinary or conventional oxidizing agents. Hydroxyl radicals have an oxidation potential of 2.33 V, enabling them to remove organic molecules very quickly and easily because they aggressively attack existing organic molecules. The following are the forms of attack carried out by hydroxyl radicals on organic compounds [9], which are:

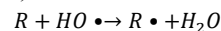
a. **Radical Addition**

The addition of hydroxyl radicals to unsaturated organic compounds will produce organic radical compounds that can be oxidized into final products. The addition of radicals is much faster than hydrogen abstraction. In the following reaction, organic compounds are represented as R.



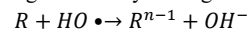
b. **Hydrogen Abstraction**

Hydrogen atoms are removed from organic compounds using hydroxyl radicals. The removal of hydrogen atoms results in the formation of organic radical compounds, initiating a chain reaction in which organic radical compounds react with oxygen, producing free radicals that can react with other organic compounds, and so on.



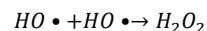
c. **Electron transfer**

Through electron transfer, the valence of ions can increase. Oxidation of negative monovalent ions will produce atoms or free radicals. The notation "n" in the following reaction represents the charge carried by the organic reactant R.



d. **Radical Combination**

Two radicals can combine to form a stable product.

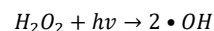


The mechanism of the AOPs method consists of three stages [15], which are:

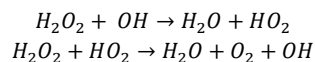
- The formation of strong oxides such as hydroxyl radicals
- The reaction between organic compounds in wastewater and strong oxides, producing biodegradable intermediate products
- Mineralization reactions occur, namely the formation of water, carbon dioxide, and inorganic salts in intermediate products with strong oxides

1.2.3. H_2O_2 -UV

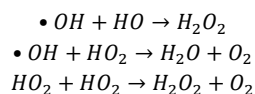
The combination of UV light and hydrogen peroxide can produce OH radicals. UV light acts as a natural disinfectant that reduces organic pollutants [10]. The main chemical reactions that occur in this system are described below:



Through radiation effects, peroxide molecules form OH radicals. This decomposition is associated with the Haber-Weiss mechanism, which begins with the cleavage of the O-O bond [10] [16]. Further chemical OH production is carried out by the following reaction:



However, in some cases, radical recombination occurs as follows:



Many factors influence the effectiveness of the above reaction, such as hydrogen peroxide concentration, UV radiation source, temperature, process pH, and contact time between wastewater and light [10].

1.3. Research Objective

This study analyzes the effectiveness of the H₂O₂-UV process in reducing COD, Ammonia (NH₃-N), and Total Coliform levels in wastewater from the Final Clarifier outlet of the IPLT Keputih.

2. MATERIALS AND METHODS

The reactor used consists of a temporary collection tank + pH tank with a capacity of 40L, an H₂O₂ agitator tank with a capacity of 2L, and a UV lamp reactor. With a capacity of 3L. In this test, the waste is placed in the waste collection tank, then the initial pH is checked, followed by the addition of H₂SO₄ to adjust the sample to pH 6. The sample is then pumped to the H₂O₂ reactor tank, where H₂O₂ solution is injected into the H₂O₂ reactor. The following is a picture of the reactor design used in this study.

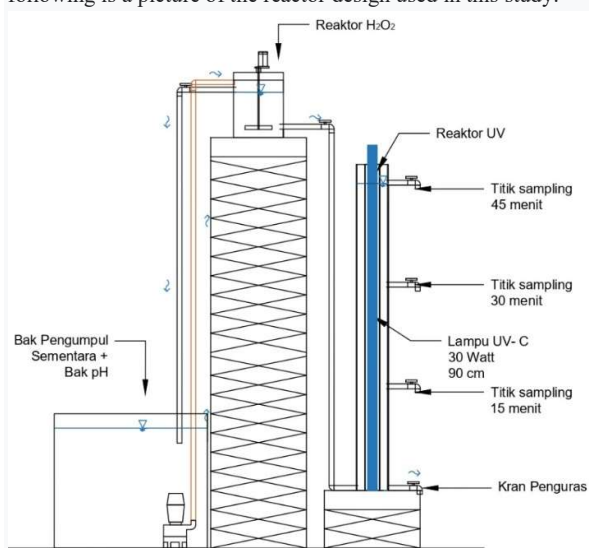


Figure 1 Research Reactor Design

This study will use a continuous system in which wastewater will be collected and H₂SO₄ will be added to bring the pH of the wastewater to +/- 6. The water will then be pumped to the H₂O₂ reactor and injected with H₂O₂ solutions with varying concentrations of 0.1%, 0.3%, 0.5%, and 0.7%. In the H₂O₂ reactor, agitation will be performed to homogenize the wastewater with the solution at a speed of 100 RPM. The water will then be flowed into the UV reactor with contact times varying between 15, 30, and 45 minutes.

3. RESULT AND DISCUSSION

3.1. Initial Characteristics of Wastewater

The wastewater used in this study was liquid waste from the IPLT Keputih in the form of outlet from the final Clarifier unit. In addition to analyzing the parameters of total coliform, ammonia (NH₃-N), and COD, this study also analyzed the pH parameter. In this study, acidification was carried out before core processing so that the pH results before and after H₂O₂-UV processing can be seen in Table 2.

Table 2 Characteristics of Wastewater Outlet Final Clarifier Unit of the IPLT

Parameter	Quality Standard (PermenLHK No.68 Tahun 2016)	Satuan	Concentration H ₂ O ₂ (%)			
			0,1	0,3	0,5	0,7
pH	6-9	-	7,1			
Total Coliform	3000	MPN/100 mL	5750	6014	6282	6300
Amonia (NH ₃ -N)	10	mg/L	12.4	16.8	21.1	21.4
COD	100	mg/L	450	680	1700	2200

Source: Researcher Data, 2025

The table shows that the pH value meets the applicable quality standards of 6-9. However, other pollutant parameters show very high values. The total coliform population, which reaches thousands of MPN/100mL, also confirms the high level of fecal contamination, making disinfection necessary. Ammonia values between 12.4 and 21.4 mg/L indicate a nutrient load that can cause eutrophication. High COD concentrations identify the presence of high levels of organic compounds, requiring further oxidation processes to degrade them.

3.2. Total Coliform Bacteria Removal in the H₂O₂-UV Process

The *Total Coliform* values before treatment at each concentration of 0.1%, 0.3%, 0.5%, and 0.7% were 5750, 6014, 6282, and 6300 MPN/100 mL, respectively. The samples were also tested for *Total Coliform* bacteria levels after undergoing H₂O₂-UV treatment. The results of the *Total Coliform* bacteria parameter testing for each sample are shown in Table 3.

Based on the table above, it can be seen that the use of H₂O₂-UV is very effective in reducing total coliform parameters. The percentage of removal achieved was 68,09%-99,24%. The total coliform concentration results after treatment in each variation met the applicable quality standard limit of <3000 MPN/100 mL. The following is a graph of the percentage reduction in total coliform bacteria against variations in H₂O₂ concentration and against variations in UV light contact time.

Table 3 Total coliform Levels in IPLT Wastewater for Each Treatment Variation of H₂O₂-UV

UV exposure time	Concentration H ₂ O ₂							
	0,1%		0,3%		0,5%		0,7%	
	Total coliform Count	% Removal	Total coliform Count	% Removal	Total coliform Count	% Removal	Total coliform Count	% Removal
Start	5750		6014		6282		6300	
15 minute	1835	68.09%	1776	70.47%	1694	73.03%	1102	82.51%
30 minute	1407	75.53%	1248	79.25%	1063	83.08%	511	91.89%
45 minute	1125	80.43%	837	86.08%	616	90.19%	48	99.24%

Source: Researcher Data, 2025

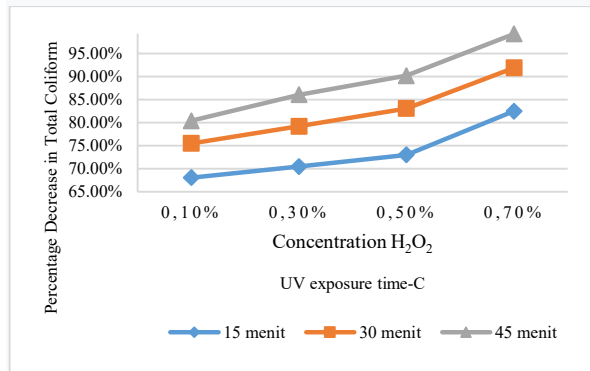


Figure 2 Total Coliform Removal Against H₂O₂ Concentration
Source: Researcher Data, 2025

Based on the two graphs above, it is known that the higher the concentration and the longer the UV light contact time, the higher the level of elimination. The high effectiveness of total coliform reduction in this treatment is due to two mechanisms. Namely, the chemical action of hydrogen peroxide, which can inhibit the synthesis and function of bacterial nucleic acids through damage to the cell wall [17]. As well as the action of UV light, which can break DNA and RNA bonds, thereby preventing the growth of total coliform bacteria [18].

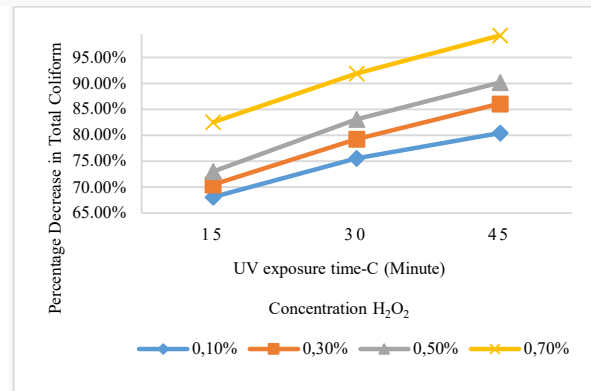


Figure 3 Total coliform Removal Against UV Light Contact Time
Source: Researcher Data, 2025

3.3. Ammonia (NH₃-N) Removal in the H₂O₂-UV Process

The results of ammonia (NH₃-N) measurements in IPLT wastewater at different H₂O₂ concentrations showed varying results. The lowest concentration was observed in the 0.1% H₂O₂ concentration treatment, which decreased from 12.4 mg/L to 2.2 mg/L, or a removal rate of 82.26% with a UV exposure time of 45 minutes. Meanwhile, the highest H₂O₂ concentration had a removal percentage of 88.32%, from 21.4 mg/L to 2.5 mg/L. The results of ammonia observations in IPLT wastewater during treatment using H₂O₂-UV can be seen in Table 4.

Table 4 Ammonia (NH₃-N) Levels in IPLT Wastewater for Each Treatment Variation of H₂O₂-UV

UV exposure time	Concentration H ₂ O ₂							
	0.1%		0.3%		0.5%		0.7%	
	Ammonia Count	% Removal	Ammonia Count	% Removal	Ammonia Count	% Removal	Ammonia Count	% Removal
Start	12.4		16.8		21.1		21.4	
15 minute	3.7	70.16%	4.1	75.60%	4.6	78.20%	3.4	84.11%
30 minute	3.2	74.19%	3.4	79.76%	3.7	82.46%	2.9	86.45%
45 minute	2.2	82.26%	2.6	84.52%	2.8	86.73%	2.5	88.32%

Source: Researcher Data, 2025

Based on the analysis of ammonia parameters, the treatment results in the table show that the ammonia value has met the liquid waste quality standards stipulated in Regulation of the Minister of Environment and Forestry No. 68 of 2016, which is below 10 mg/L. This achievement identifies the effectiveness of the H₂O₂-UV process in degrading organic pollutants to a level that is permitted for discharge into the environment.

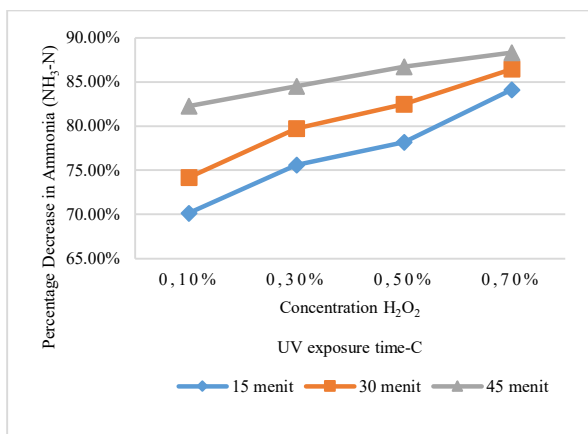
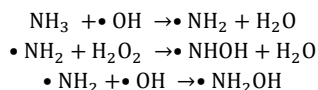


Figure 4 Ammonia (NH₃-N) Removal Against H₂O₂ Concentration
Source: Researcher Data, 2025

Based on the graphs shown in Figures 4 and 5, there is an increase in the percentage of removal with increasing H₂O₂ concentration and UV light contact time. The mechanism of NH₃-N removal occurs gradually and will be oxidized into NH₂ radicals [19]. The following is the reaction:



Next, unstable NH₂OH⁻ decomposes into NO₂⁻, which will be oxidized into NO₃⁻. The •OH radical produced by H₂O₂ photolysis can oxidize NH₃ into NO₂⁻ and then into NO₃⁻. Thus, ammonia

can be removed under UV irradiation in the presence of H₂O₂ [19][20][21].

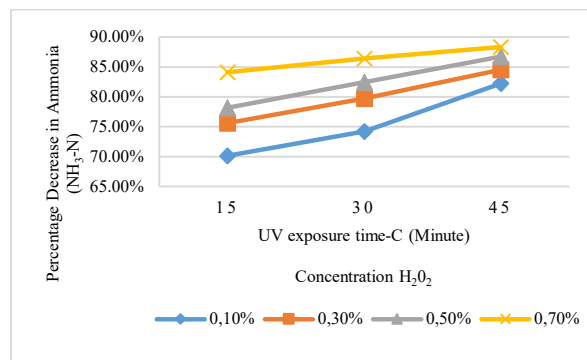


Figure 5 Ammonia (NH₃-N) Removal Against UV Light Contact Time
Source: Researcher Data, 2025

3.4. COD Removal in the H₂O₂-UV Process

The efficiency of the H₂O₂-UV process in COD removal was observed at varying H₂O₂ concentrations (0.1-0.7%) and contact times of 15-45 minutes. Based on advanced oxidation theory, an increase in H₂O₂ concentration is expected to increase the production of hydroxyl radicals (•OH) that play a role in degrading organic compounds. The results of observing the process performance on COD removal are presented in Table 5.

Table 5 COD Levels in IPLT Wastewater for Each Treatment Variation of H₂O₂-UV

UV exposure time	Concentration H ₂ O ₂							
	0,1%		0,3%		0,5%		0,7%	
	COD Count	% Removal	COD Count	% Removal	COD Count	% Removal	COD Count	% Removal
Start	5040		6048		9152		9576	
15 minute	3360	40.00%	2688	55.56%	3328	63.64%	4536	52.63%
30 minute	2352	53.33%	2352	61.11%	2912	68.18%	3780	60.53%
45 minute	1680	66.67%	1344	77.78%	1872	79.55%	2520	73.68%

Source: Researcher Data, 2025

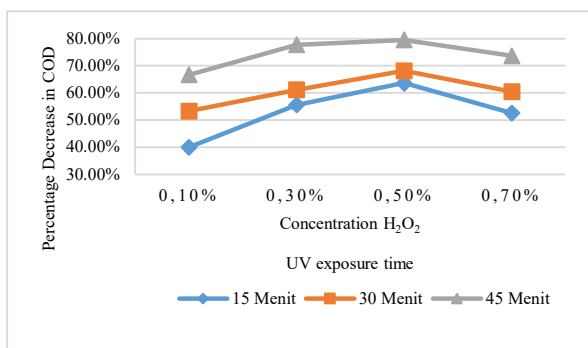


Figure 6 COD Removal Against H₂O₂ Concentration
Source: Researcher Data, 2025

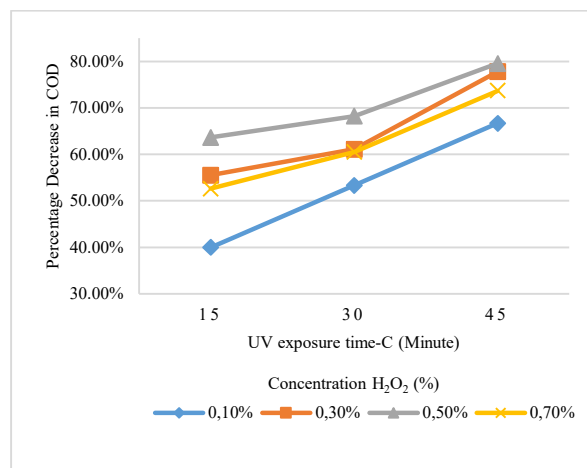
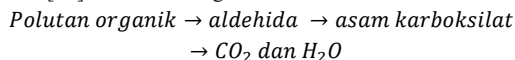
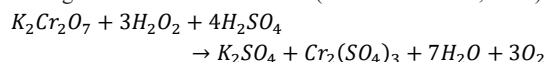


Figure 7 COD Removal Against UV Light Contact Time
Source: Researcher Data, 2025

Based on Table 4 and Figures 6 and 7, it can be seen that COD removal efficiency increases with increasing contact time and H₂O₂ concentration up to the optimum point. At a H₂O₂ concentration of 0.5% with a contact time of 45 minutes, the highest removal efficiency of 79.55% was obtained. The mechanism involved two main reaction mechanisms, namely addition reaction on double bonds and hydrogen abstraction reaction [22]. The following are the reactions that occurred:



This process converts organic pollutants into simpler compounds until they eventually become carbon dioxide and water [23], which are harmless to the environment. However, at a concentration of 0.7%, there is a decrease in efficiency compared to 0.5%, which is thought to be caused by the scavenging effect where excess H₂O₂ consumes •OH radicals. Therefore, when testing residual COD, H₂O₂ will consume K₂Cr₂O₇, causing a green color change reaction when K₂Cr₂O₇ solution is added and potentially increasing the COD value. The following is the reaction that occurs (Chavoshani et al., 2016):



4. CONCLUSION

Based on the results of the study, it can be concluded that the H₂O₂-UV-based Advanced Oxidation Process (AOP) is effective in degrading pollutants in wastewater. The removal efficiency increases with increasing UV contact time and H₂O₂ concentration up to an optimum point. The best operating conditions are achieved at a H₂O₂ concentration of 0.5% and an irradiation time of 45 minutes, with a removal percentage of 79.55% for COD, while for ammonia and total coliform parameters, the optimum conditions were obtained at an H₂O₂ concentration of 0.7% and a UV contact time of 45 minutes, with a removal rate of 88.32% for ammonia (NH₃-N) and 99.24% for total coliform. Increasing the H₂O₂ concentration to 0.7% did not significantly improve efficiency; in fact, it tended to decrease for the COD parameter, which was thought to be due to the presence of residual H₂O₂ during the COD test, which consumed the K₂Cr₂O₇ solution. Thus, H₂O₂-UV technology has proven to be a viable alternative for tertiary treatment to improve effluent quality to meet environmental standards.

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